





No other company offers more steam tracing solutions than QMax Industries. From the steam supply manifold to the condensate return manifold, QMax can offer the entire scope of stream tracing.

- Steam Supply Manifolds
- Preinsulated Tubing for clean steam transfer
- Steam Tracing/Jacketing System (most steam tracing systems options of any company from freeze protection to jacketed pipe)
- Preinsulated Tubing for low-pressure loss condensate transfer
- Condensate Return Manifolds with steam traps designed for steam tracing
- Steam Tracing Design (supply & return sizing, layout, installation drawings)

With QMax ViperLine™ Preinsulated Tubing, QMax has you covered between your manifolds and steam tracing/jacketing. The thermally insulated fiberglass material is protected with a flexible black flame-resistant PVC jacket and can transfer fluids up to 400°F (204°C) while maintaining an outer jacket temperature of 140°F (60°C). This keeps your system at the temperature you want, while providing personal protection from steam or hot fluids at the same time. QMax ViperLine™ also comes in a variety of materials to meet your needs - all sizes of copper and stainless tubing, multiple colors, and different jacket materials. See the QMax ViperLine™ Part Numbering guide to help choose the best tubing to fit your application.

Choose  $QMax\ ViperLine^{TM}$  for Steam Applications offered exclusively by Your Steam Tracing Authority. Call today.



QMax ViperLine™ Preinsulated Tubing is available in various sizes, types and colors to meet your specification.



# QMax Industries, Inc.

is a technology company based in Charlotte, NC, with several innovations in the field of process heating.

# Our specialties include:

- >High Performance Steam Tracing
- >High Performance Electric Tracing
- >Equipment Jacketing
- >Tank Heating

"We're committed to being the world leader in steam tracing technologies"

> Thomas W. Perry President

Contact QMax Industries EM sales@qmaxindustries.com PH 704.643.7299





# VIPERLINE.





#### Introduction:

QMax ViperLine™ Preinsulated tubing is thermally insulated with a non-hygroscopic inorganic fiberglass material and protected with a flexible black flame-resistant PVC jacket.

#### Performance Data:

QMax ViperLine™ is thermally insulated for transfer of fluids or gases up to 400°F (204°C) while maintaining an outer jacket surface temperature of 140°F (60°C), meeting NEC Personnel Protection Code 427.12.

Insulated bundles rated up to 1200°F (649°C) are available upon request. Contact QMax Industries for more details. Tubing is available in many alloys and sizes, including metric size.

### General:

QMax ViperLine™ is designed to provide an economical and highly efficient method of conveying steam or other hot materials through a plant and is intended to replace hard piping and field-installed insulation.

#### **Applications:**

QMax ViperLine™ products are typically used in steam supply lines, condensate return lines, cooling water lines, lubrication lines, refrigeration lines, and liquid nitrogen lines.

## **Tubing:**

Type 122 DHP Seamless Copper and 316/316L Welded and Seamless Stainless Steel are standard. Additional materials and wall thicknesses are available upon request. Consult QMax Industries for details.

#### Insulation:

Air-spaced, cross wrapped applied non-hygroscopic fiberglass thermal insulation for minimum heat loss. Optional insulation thicknesses are available; such as, 0.36", 0.72" and 0.96" insulation used in Cryogenic, Liquid CO2 and Liquid Nitrogen applications. For other thicknesses consult QMax Industries.

## Jacket:

The tough, black, 221°F (105°C) rated, flame-resistant PVC (FR PVC) jacket protects the tubing against corrosive atmospheres, water, oils,acids, alkalies and most chemicals. Additional jacket materials are available upon request. Consult QMax Industries for additional details.

#### Testing:

Each tube in every length of QMax ViperLine™ preinsulated tubing is pressure tested prior to shipment to assure the instrument engineer a high quality, reliable, trouble-free product. For Testing Specifications contact QMax Industries.

#### Accessories:

Accessories are available for connecting multiple lengths of QMax ViperLine™ tubing bundles and sealing bundle ends. NOTE: It is absolutely necessary to seal the ends against contamination from moisture and/or corrosive liquids. QMax Industries cannot assume any liability for product damage caused by moisture from unsealed ends.

# QMax ViperLine™ Part Numbering

# Sample Part Number: QVL-316-SML-08-35-FRPVC-N

1 Tubing Type I: 316 = 316/316L ASTM A269 Stainless Steel

> 304 = 304 ASTM A269 Stainless Steel COP = DHP Alloy No 122 ASTM B68/B75 Copper

SML = Seamless 2 Tubing Type II:

WLD = Welded

3 Tubing Outside Diameter: Imperial: Metric: 06 = 3/8"

8mm = 8mm07 = 7/16" 10mm = 10mm 08 = 1/2" 12mm = 12mm 10 = 5/8" 14mm = 14mm 12 = 3/4" 16mm = 16mm

4 Wall Thickness: Imperial: Metric: 32 = .032" 10 = 1.0mm 35 = .035" 15 = 1.5mm 40 = .040" 47 = .047" 20 = 2.0mm 49 = .049" 25 = 2.5 mm50 = .050" 62 = .062"

65 = .065" 83 = .083"

5 Jacket Material Note: QMax standard jacket material is FRPVC.

FRPVC = Fire-Resistant Polyvinyl Chloride FRTPE = Fire-Resistant Thermoplastic Elastomer

FRPUR = Fire-Resistant Polyurethane

PUR = Polyurethane

TPR = Thermoplastic Rubber FRPE = Fire-Resistant Polyethylene LDPE = Low-Density Polyethylene

6 Jacket Color

Note: QMax standard jacket color is black.

N = Black B = Blue O = Orange